

CERTIFICATE OF ACCREDITATION

AClass Accreditation Services

An ANSI-ASQ National Accreditation Board Company

2009 N. 14th Street, Suite 502, Arlington, VA 22201, 877.344.3044

This is to certify that

Clark CMM Inspection Services

410 North Dunbridge Road
Bowling Green, OH 43402

has been assessed by ACLASS®
and meets the requirements of international standard

ISO/IEC 17025:2005

while demonstrating technical competence in the field(s) of

TESTING

Refer to the accompanying Scope(s) of Accreditation for
information regarding the types of calibrations and/or
tests/types to which this accreditation applies.

AT-1234

CERTIFICATE NUMBER



AClass APPROVAL



Certificate Valid: 7/11/2008-7/31/2010





SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

Clark CMM Inspection Services

410 N Dunbridge Rd., Bowling Green, OH 43402
 Brian Reinhard Phone: 419 354 1541 x143

TESTING

Valid to: July 31, 2010

Certificate Number: AT-1234

I. Dimensional Inspection / Measurement

PARAMETER / EQUIPMENT	RANGE	BEST MEASUREMENT CAPABILITY [EXPRESSED AS UNCERTAINTY(+)]	REFERENCE STANDARD OR EQUIPMENT	METHOD(S)
3-D Dimensional CMM	X = 1 219 mm Y = 1 193 mm Z = 457 mm	0.0072 mm 0.0071 mm 0.0051 mm 0.019 mm	B&S Validator Bridge Type CMM	Customer Drawing PC DMIS S/W
3-D Dimensional CMM	X = 3 150 mm Y = 1 170 mm Z = 1 830 mm	0.041 mm 0.011 mm 0.022 mm 0.097 mm	B&S Stiefelmayer Horizontal Arm CMM	Customer Drawing PC DMIS S/W

Notes:

1. Best Measurement Capabilities (Expanded Uncertainty) are based on approximately a 95% confidence interval, using a coverage of $k=2$
2. Clark CMM Inspection Services is a subsidiary of Clark Fixture Technologies.
3. This scope is part of and must be included with the Certificate of Accreditation No. AT-1234

 Vice President

